

### Stilmat s.r.o.

Orlická 1102, 564 01 Žamberk IČO: 48170496

DIČ: CZ48170496

# Instructions for use of sports plastic tile floor Stilmat

#### Installation and disassemble

Plastic floor is installed on even flat solid surface. Every tile which size is 33,5 x 33,5 cm has connecting locks on its sides. There are four plugs on two sides and four male plugs two sides. Tiles are fixed together by the locks. The locks are hidden when tiles are fixed together.

Tiles are delivered on pallets in bigger pieces of floor  $-3 \times 4$  tiles for easier and faster manipulation. These pieces can be separated to single tiles.

Disassemble of the floor is also easy. The male plug side of tiles is held down while female plug side is lifted quickly, and the locks gets disconnected. When a tile in the middle of the floor gets broken, a screwdriver is put between two tiles and female plug side is lifted by it. Then whole tile can be disconnected.

#### Use and maintenance

Polypropylene Stilmat surface is easy to maintain. It only needs to be cleaned not to get dirty or dusty, because then the floor can get too slippery for sport shoes and inline skates. We recommend using only sport shoes with clean and not black sole and clean inline skates to keep the high quality of floor. Cleaning can be done by ordinarily used detergents by hand or by cleaning machine. We recommend use of minimum of water, so it cannot get underneath the floor.

Hard brush must not be used for cleaning because it could scratch and damage the floor. We recommend use of a cleaning machine with circular rotating soft brush and cleaning twice a week at least.

Use of inline skates with a brake is not recommended.

Sport tape shall be cut on the bottom side of hockey stick blade so that no glue and tape marks are left on the floor.

External flooring can be maintained similarly except for using minimum of water. Use brooms or air blowers to remove leaves and dust. Do not use metal and other solid shovels to remove snow in winter that can damage the floor. Do not use chemicals to remove ice or snow. Little machines up to 3 000 kg with wide tires can operate on Stilmat flooring.



### Stilmat s.r.o.

Orlická 1102, 564 01 Žamberk IČO: 48170496

DIČ: CZ48170496

## Instructions for use of sports plastic tile floor Stilmat

#### **Hints:**

- Install cleaning zone in front of entry to the surface
- To remove dust or dirt it is good to use a vacuum cleaner or a clean broom
- To clean the surface, you can use water with ordinary detergent
- Do not use organic solvents
- Do not drag sharp objects on the surface
- Do not throw hot or burning objects (cigarettes) on the surface

## Line marking

Line marking is done either with adhesive tape or with polypropylene paint.

The adhesive tape used for line marking is 3M 471 PVC tape that is specifically developed for sports line marking. The tape is stuck on clean surface and then heated by friction and fixed to the floor.

Adhesive tape line marking can be damaged by sharp objects such as edges of bottom side of goals or chassis of roller skates. Leftovers of tape after installation can be used to repair these scratches.

The paint for line marking on Stilmat floor is Maraprop PP paint. The paint is applied on clean surface in two layers. The painted floor shall not be used at least for next 24 hours.

The lifetime of both line marking options is around 2 years.

#### **Storage**

Floor shall be removed and stored as pieces 3 x 4 tiles on wooden pallets in closed space where temperature ranges between -10 to +50 °C.